

E86M Stage

Eclipse Sound and Light Ltd

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Basic Specifications

The Eclipse E86M Is designed and manufactured by Alspaw. Alspaw code M48.

The E86M is a roof system for temporary covering of entertainment or public events, concerts, trade stands and similar events.

Application

The E86M is designed for outdoor use for entertainment stages, dancing stages, trade grounds, etc. and for temporary lifting of light and sound equipment necessary used for the show.

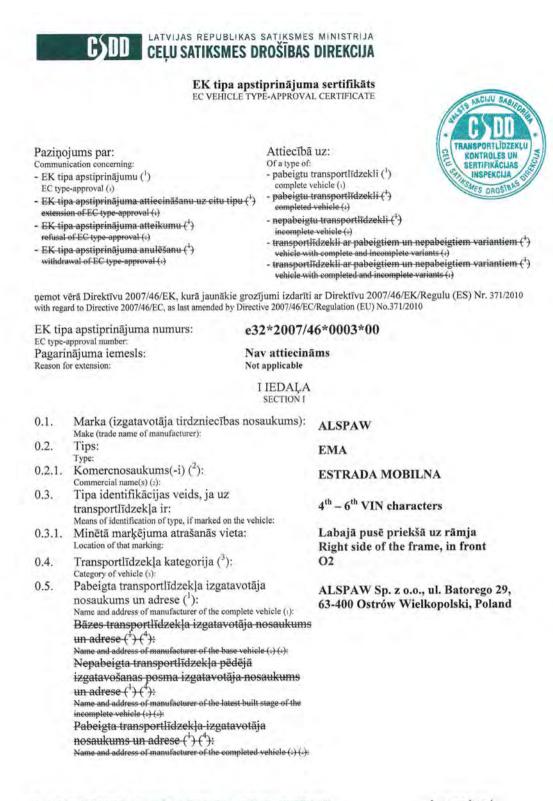
All items used in the E86M Stage are certified by Alspaw.

The E86M stage must only be assembled by trained personal, please read all instructions before beginning assembly.

Technical Data, Loading Charts, Working Conditions

	Technical data
Type of roof	profiled
Dimensions as a stage	8,0 m x 6,0 m x 5,0 m
Dimensions as a trailer	9,4 m x 2,46 m x 3,6 m
Way of lifting the roof	electric-hydraulic
Way of leveling the stage floor	electric-hydraulic
Permitted total weight	2500 kg
Stage area	48 m ²
Height of stage floor	1,0 - 1,3 m
Stage floor	slip proof, weather proof
Roof capacity	300 kg - uniformly on each arch - total 1200 kg
Floor capacity	3,5 kN/m² (ok.350 kg/m²)
Quadrosystem pillars load capacity	50 kg
Flying Towers load capacity	500 kg (in the middle point)
Max. wind speed	windzone 1 - 3 excepting the 5 km wide coastal areas and the islands of the North Sea and the Baltic Sea:. max 17.8 m/s with the back and sides cover and max 30 m/s without covers
Max. tickness of snow on the roof	mobile stages should be used only in periods in which there is no snow, unless the snow is effectively removed, eg. by installing the appropriate heating devices
Canopy	PCV certified material (flame resistant)
Scrim	A203 (white or black)
Installation time	45 min (2 people)

Stage Certification



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Components List

Main Stage section

4x 4m Tower Trussing 4x Stage Manual Stabyliser 6x 4T Acro Jack 6x Steel Wire 2x Truss Hook poles 2x roof push & Hook poles 8x Stage Handrail Sections 11x Hand Rail Posts 4x Stage Stairs Handrail 2x Stage Stairs Handrail 2x Stage Stairs 2x Stage Set up stools 1x PVC Roof Cover 2x PVC Side Walls 1x PVC Rear Wall 26x Wood Foot Plate

Optional P.A. Towers

2x Steel Base with spindles 2x Corner 500x500mm 2x 1m Tower Truss 4x 2m Tower Truss 2x 0.9m Tower Truss 8x 4T Acro Jack

Important points before installation

Before installation, please make sure you understand this manual completely.

- Specify one person, to coordinate assembling and breakdown process on site, oversee the raising and lowering of the roof and staging platforms.
- Make sure all components are present before assembly commences
- Check there are no obstructions within or around the area of installation, Inc:
 - o Overhead wires
 - o Lighting
 - o Trees
 - o Etc
- Ensure there is enough space around the stage for safe operation.
- All persons working at a height over 2m to be trained and wear appropriate PPE.
- Ensure that there is enough time to complete the build on time, do not leave the structure unfinished without permanent control.
- The stage should be marked out in place. The crew to check with the event organizer whether the markings are in the correct location.
- The area will be sectioned off if appropriate to restrict unauthorized access

Assembly instructions



STEP 1

Park the stage on the event place to avoid later relocation.



STEP 2

Disconnect Power supply and fasten the plug In a plug holder.



Disconnect the secure cable.



STEP 4

Disconnect trailes hook.



STEP 5

Lift the trailer using the handle. Now You can move a vehicle away.



Take out side walls, tarpaulin and all accessories from trailer chests.



STEP 7

Attach all stabilizers to trailer frame using bolts and wing nuts.



Put wooden pads under the stabilizer feet.

STEP 9

Level the stage using previously attached stabilizers.



STEP 10

Remove all straps holding the canopy.





Slide the roof on 1 m to the left and right before the floor is going down.



STEP 12

Unlock roof safety levers.



Lower both floor wings. Gas springs will prevent floor wings from falling down.

STEP 14

Put wooden pads under the floor feet.

Adjust the telescopic legs and lock then by tighteining leg knob.



STEP 15

Use the straps and attach canopy to the outside arch on the roof.







Pull up the roof sides of mobile stage as on the drawing.

STEP 16

Assembly binding rafter between quadrosystem trusses on the roof.





Attach side and back nets to the hooks on the roof frame. Connect them together as shown.









Attach sheets to hook on the floor frame.





Assembly Quadrosystem pillars.



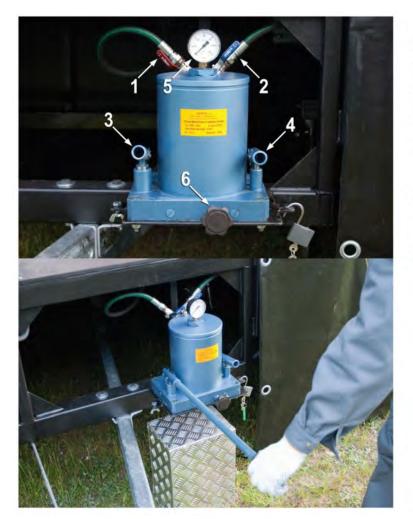


Remove all 4 safety dowels from roof towers.

STEP 21

Remove pump casing.





- 1. Close main valve (6),
- 2. Open both valves (1) and (2),
- Start pumping using left pump (3) to build-up pressure (5),
- Put a lever onto the right pump (4) and start lifting the roof,
- Control the lifting closing the left valve (1) – trailer front or right valve (2) – trailer rear accordingly.



STEP 23

Put all 4 safety dowels into roof towers.



Put bollts in the holes in Quadrosystem roof stabilizers base plates.



Put the stairs to the sides of the stage.





Stage is ready.

Fire safety Management

The following outline is the Fire and Evacuation plan for the E86M.

If possible, small fires will be contained using fire extinguishers. However, evacuation should be the priority.

The following areas have been looked at:

- The relevant amount of extinguishers by type will be placed throughout the structure.
- All fire point locations and fire exit points will be identified and marked onto the detailed plans.
- Stage crew will be trained in the use of firefighting equipment.
- All stage crew will be briefed on procedures in the event of an evacuation of the site.
- Stage crew will act as guides for anyone on stage to remove them from the structure.
- A No Smoking Policy has been implemented within the structure.

					Assessme	nt date 11 th March 2019
Risk Asses	ssment					
The Eclipse E8	6M Stage system					
	Andrew Collins clipse Sound and				1 st Assess Review Date:	nent Initial:
Date: 11 th Mar	ch 2019				2 nd Assess Review Date:	ment Initial:
This Document Sound and Ligh	t will be distribute nt Ltd	ed to each party	by Eclipse		L	
Policies and P	ocedures already	in place:				
Remember: Th	ne legal requirem	ent is to remove	e or if not redu	uce the risk to	as low as r	easonably practicable
Hazards	Consequences	Who might be harmed	What are you already doing to control the risk		Who is Responsible	
Alcohol, drugs – contractors working at height, drivers, stewards, and marshals under the influence	 Incapacitation leading to: Falls from height Impact injuries Falling objects 	Eclipse sound and light Staff and Contractors	 Management and Event Safety Manager to monitor for signs of drug use or incapacitation from alcohol Eclipse sound and light Staff policy of not drinking whilst on duty during build up and breakdown 		Monitor onsite	

Animals (Dogs) on site	Bite injuries Uncontrolled dogs may enter Event site causing vehicle collisions	Eclipse sound and light Staff Contractors	 As the structure could be erected in public areas it is possible that dogs may inadvertently stray into the build site during build/breakdown event safety manager, contractors, and Eclipse sound and light staff to remain vigilant. 	Security, Safety Event Manager, contractors, Eclipse sound and light staff to monitor
Dehydration & Exhaustion	Illness, vomiting	Eclipse sound and light Staff and Contractors	 Drinks available to all Eclipse sound and light staff and contractors. If any feel unwell then they must attend first aid and the Safety Event Manager to be informed. Sufficient rest and food/drink breaks are scheduled during the day. 	Active monitoring by Team Leader.
Lifting (Mechanical)	Collapse of vehicle mounted cranes during barrier unloading Dropped load causing damage and injury Unauthorised use of lifting equipment	Eclipse sound and light Staff Contractors	 Competent and approved lifting operator appointed to ensure compliance with LOLER The use of vehicle mounted 'HIAB' type cranes and self- drive lifting equipment and de-mountable forklift trucks can only be operated by trained operators. Cranes and all lifting equipment/accessories must be secured when not in use to prevent unauthorised use and damage Areas of heavy lifting to be taped off by staff 	Active monitoring onsite by Safety Event Manager and team leader

Manual Handling - carrying, lifting, pulling, pushing heavy loads	Injury from dropped loads Muscular/skel etal problems	Eclipse sound and light Staff Contractors	 Vehicle marshalling to ensure vehicles unload as close to drop area as possible Eclipse sound and light Staff have been briefed in manual handling operations Event Safety Manager to monitor for unsafe practices Safety footwear advised 	Active monitoring onsite by Safety Event Manager
Medical emergency	Injuries from accidents Illness e.g. heart condition, shock, fainting, intoxication, heat stress/dehydra tion	Eclipse sound and light Staff Contractors General Public	 First aid is kit is available on site All injuries/incidents MUST be reported to team leader. 	Safety Event Manager and team leader
Objects falling from height e.g. lights from lighting rig and other loose objects	Head injuries/impac t injuries	Stage Build crew Contractors	 Stage Build team are to ensure that a safety zone is created and controlled to keep pedestrians away from the build Competent riggers to ensure all fixtures in accordance with LOLER Tools at height are to be kept on lanyards Hard Hats to be worn by stage build crew and all other staff entering the stage construction area. 	Monitor onsite by Safety Event Manager

(cables, equipment, potholes, trees or shrubbery etc.) Trailing cables	Breaks, bruising Slips trips and falls on level surface Cuts to cable exposing live ends	light Staff Contractors General Public Eclipse sound and light Contractors	 inspect the site before build to identify area of concern Eclipse sound and light Staff to wear non-slip safety shoes. Contractors advised to wear non-slip safety shoes. If required, additional temporary lighting to be installed during build phase to ensure safe working environment. Cables are not permitted to trail across paths. Use cordless tools if available. Electric cables expose to moving vehicles and plant to be armored. All AV cables to be covered 	Event Manager, Eclipse sound and light staff and team leader. Monitor onsite by Safety Event Manager
	could result in electric shock and fires	General Public	by "cable ramps" in pedestrian access areas AV contractor and Event Safety Manager to monitor	
Trespass and unauthorize d access	Injury from lack of awareness of risks	Eclipse sound and light Contractors General Public	Security and Eclipse sound and light staff to monitor	Security and Eclipse sound and light staff to monitor

Waste build up	Fire risk Slips trips falls on level surface Health hazard	Eclipse sound and light Staff Contractors	 Eclipse sound and light staff to monitor area and clear buildup of waste 	Monitor onsite by Eclipse sound and light staff
Working at heights	Death/very serious injury from falls from heights Death/very serious injury from objects falling from height	Stage crew	 Correct PPE is to be worn at all times whilst on site including hard hats. Helmets and Arrest Harness with correct attachments to be used. Ladders also available. Only to be used for short duration work. Any object being carried above head height is to have an arrest sling and be securely hoisted into position. Equipment checked annually for defects and by user before each use. Staff to be trained in safe use of arrest harnesses and working at heights, as well as the use of ladders. 	Monitor onsite by Event Safety Manager
Young Persons	Lower perception of risk	Eclipse sound and light Staff	 Eclipse sound and light Staff and official contractors advised to monitor young staff as they have a lower perception of risk. Adequate training to be given 	Monitor onsite by Event Safety Manager, Eclipse sound and light staff and team leader.